



DRAWING #
11-3100-J



THIRTY 30 SERIES

REVISIONS

REV.	DESCRIPTION	DATE
J	Changed ST-RT 4x2x11ga to 3/16	8/5/2014

HB-3X00 CUT LIST

30th Anniversary 100 series cut list

Part #	Drawing #	Material	Manufacturing Quantities	Length	REORDER	Qty
			1	inches	Qty.	
FLOOR FRAME	11-1210,11, 13	ST-FI 1/4 x 1-1/2	2	15-3/8	160'	6 CUTS
FLOOR FRAME	11-1210,11, 13	ST-FI 1/4 x 1-1/2	2	23-1/4		6 CUTS
FLOOR FRAME	11-1210,11, 13	ST-FI 3/8 x 1-1/2	1	27-5/16	620'	SEE NOTE 1
FLOOR FRAME	11-1210,11, 13	ST-FI 3/8 x 1-1/2	1	34-1/4		SEE NOTE 1
FLOOR FRAME	11-1211	ST-FI 3/8 x 1-1/2	3	75-11/16		SEE NOTE 1
FLOOR FRAME SIDES	11-1211	ST-FI 3/8 x 3-1/2	2	80	480'	SEE NOTE 2
RUB RAIL HB3200	11-1203	ST-FI 3/8 x 3-1/2	2	36-3/16		SEE NOTE 2
RUB RAIL BLOCKS	11-1121	ST-FI 3/8 x 3-1/2	2	3-3/8		SEE NOTE 2
FLOOR FRAME	11-1210,11, 13	ST-FI 3/8 x 3-1/2	1	76	160'	24 PCS
FLOOR FRAME	11-1210,11, 13	ST-ST 1-1/2 x .120	2	23-1/4	240'	SEE NOTE 3
FLOOR FRAME	11-1210,11, 13	ST-ST 1-1/2 x .120	2	29-1/2		SEE NOTE 3
HEADACHE RACK	11-1304	ST-ST 2 x 14ga.	1	79-1/4	280'	42 PCS
HEADACHE RACK	11-1301	ST-RT 4 x 2 x 3/16	1	143-5/8	480'	40 PCS
HEADACHE RACK LOUVER	11-1304	ST-RT-1/2x1-1/2x.065	1	39-3/16	640'	SEE NOTE 4
HEADACHE RACK LOUVER	11-1304	ST-RT-1/2x1-1/2x.065	1	42-7/8		SEE NOTE 4
HEADACHE RACK LOUVER	11-1304	ST-RT-1/2x1-1/2x.065	1	46-5/8		SEE NOTE 4
HEADACHE RACK LOUVER	11-1304	ST-RT-1/2x1-1/2x.065	1	48		SEE NOTE 4
				OVERALL LENGTH	SPLIT LENGTH	
SIDE RAIL HB3100	11-1250	ST-RT 3x1x14GA	1	33-13/16	18-3/8	
SIDE RAIL HB3200	11-1251	ST-RT 3x1x14GA	1	45-13/16	24-3/8	
SIDE RAIL HB3300	11-1252	ST-RT 3x1x14GA	1	71-13/16	37-3/8	
HYDRA BEDS 3100						
RUB RAIL HB3100	11-1203	ST-FI-3/8 x 3-1/2	2	30-3/16		
FLOOR FRAME SIDES	11-1210	ST-FI 3/8 x 3-1/2	2	66		
RUB RAIL BLOCKS	11-1120	ST-FI 3/8 x 3-1/2	2	3-3/8		
FLOOR FRAME	11-1210	ST-FI 3/8 x 1-1/2	3	75-11/16		
HYDRA BEDS 3300						
RUB RAIL HB3300	11-1203	ST-FI-3/8 x 3-1/2	2	49-3/16		
FLOOR FRAME SIDES	11-1213	ST-FI 3/8 x 3-1/2	2	93		
RUB RAIL BLOCKS	11-113	ST-FI 3/8 x 3-1/2	4	3-3/8		
FLOOR FRAME	11-1213	ST-FI 3/8 x 1-1/2	4	75-11/16		

PROPRIETARY CONFIDENTIAL

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NOTES

NOTE 1

ST-FI 3/8x1-1/2
<u>24 STICKS</u>
3 CUTS @ 76-11/16
<u>3 STICKS</u>
8 CUTS @ 27-15/16
<u>3 STICKS</u>
7 CUTS @ 34-1/4
<u>1 STICK</u>
3 CUTS @ 34-1/4

NOTE 2

ST-FI 3/8x3-1/2
<u>24 STICKS</u>
2 CUTS @ 80
2 CUTS @ 30
4 CUTS @ 3-3/8

NOTE 3

ST-ST 1-1/2x.120
TRIM VERY LITTLE
<u>12 STICKS</u>
4 CUTS @ 23-1/4
4 CUTS @ 29-1/2

NOTE 4

ST-RT 1/2x1-1/2x.065
<u>8 STICKS</u>
5 CUTS @ 39-1/16
<u>8 STICKS</u>
5 CUTS @ 42-7/8
<u>8 STICKS</u>
5 CUTS @ 46-5/8
<u>8 STICKS</u>
5 CUTS @ 48

THIRTY **30** SERIES



REVISIONS

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HB-3X00 CUT LIST

30th Anniversary 100 series cut list

2 BIN SYSTEM

ALL HB-3XX0 BEDS

Part #	Drawing #	Material	Manufacturing Quantities	Length	REORDER Qty.	Qty
			1	Inches		
RESERVOIR	11-1303	ST-FI 1/8 x 3	1	39	120'	
CYLINDER DOOR	11-1201	ST-FI 1/4 x 3/4	1	7-1/4	60'	
FRAME RAIL	11-1105 & 6	ST-FI 1/4 x 1-1/4	2	2-5/8	40'	
FRAME RAIL	11-1105 & 6	ST-FI 1/4 x 1-1/4	2	9-11/16	160'	
FLOOR FRAME	11-1210,11, 13	ST-FI 1/4 x 1-1/2	2	3-3/8	40'	
REAR ASSEMBLY	11-1401	ST-FI 1/4 x 1-1/2	1	1-3/8	20'	
FLOOR FRAME	11-1210,11, 13	ST-FI 1/4 x 2	2	3-1/4	60	
REAR ASSEMBLY	11-1401	ST-FI 3/8 x 3/4	1	2	20'	
REAR ASSEMBLY HB3x00	11-1408	ST-FI 3/8 x 3/4	1	68 1/2	20'	
REAR ASSEMBLY HB3x50	11-1409	ST-FI 3/8 x 3/4	1	76 1/2	20'	
FRAME RAIL	11-1105 & 6	ST-FI 3/8 x 1-1/4	2	2-1/8	40'	
MARRIAGE	11-1120,21, & 23	ST-FI 3/8 x 1-1/4	2	3-1/2	60'	
FLOOR FRAMES	11-1210,11, 13	ST-FI 3/8x3	2	3-1/4	60	
10" CHANNEL	11-1102	ST-FI-1/2x6	1	8	60'	
RESERVOIR TUBE	11-1303	ST-MT 1-1/2x14ga	1	6	60'	

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HB-3X00 CUT LIST 30th Anniversary 100 series cut list

PRECUT		ALL HB-3XX0 BEDS				
REAR ASSEMBLY 100 SERIES	11-2404	ST-ST 4X1/2X83.5A	1	83-5/8	48 PCS	
REAR ASSEMBLY 50 SERIES	10-2412	ST-ST 4X1/2X91.5A	1	91-5/8	24 PCS	
FRAME ASSEMBLY	11-1102	ST-CI 10" PRECUT	1	33-7/16	49 PCS	
FRAME ASSEMBLY	11-1101	ST-CI 8" PRECUT	1	29-15/16	49 PCS	
DROP HITCHES		ALL HB-3XX0 BEDS				
UPRIGHT HITCH TUBE	10-1600	ST-RT 4x2x1/4	2	12-3/8	140'	30 HITCHES
CROSS HITCH TUBE	10-1600	ST-RT 4x2x1/4	1	29-15/16		
FRAMES		ALL HB-3XX0 BEDS				
FRAME RAIL 3100	11-1103	ST-CI 6x8.2#	2	88-7/16		
FRAME RAIL 32X0	11-1103	ST-CI 6x8.2#	2	102-7/16		
FRAME RAIL 33X0	11-1103	ST-CI 6x8.2#	2	115-7/16		
FRAME RAIL 3550	11-1103	ST-CI 6x8.2#	2	139-7/16		
ARMS		ALL HB-3XX0 BEDS				
3100 SERIES ARMS	11-1502	ST-ST-3-1/2 x5/16	1	93-7/8		
3XX0 SERIES ARMS	11-1504	ST-ST-3-1/2 x5/16	1	109-7/8	600'	60 ARMS
ARM ASSEMBLY	11-1501 & 3	STC-FIC 5/8 x 2-1/2CF	2	16-3/4	96'	64 PCS
PIN MATERIAL		ALL HB-3XX0 BEDS				
ML CYLINDER BASE	RE-PN-1X375 (10-1711)	STC-CR 1x4142	1	3-3/4	120'	
MAIN LINKAGE REAR	RE-PN-1X300 (10-1703)	STC-CR 1x4142	1	3-5/8		
ARM ROD END 3x00 & 3X50	RE-PN-1X301	STC-CR 1x4142	2	3		
SPINNER PIN	FP-SP118A-1 (90-1601)	STC-CR 1-1/8x4142	2	13	120'	
FEEDER PIN	HF-HF12-42 (30-1414)	STC-CR 1-1/8x4142	2	21-1/2		
HINGE PIN	10-1701	STC-CR NITRO 1X6"	2	6-1/32	300 PCS	PRECUT
BEARING PIN		STC-CR 1X6 HT TREAT	1	6	240 PCS	PRECUT